California Dept of Transportation

MPQP

AC, PCC, Rubber & Other Batch Operations

Report Number 16-11BR | calib date 6-1-2016 | district 01 | 109 by G. Thorpe | plant controller Command Alkon

plant type PCC Batch | plant owner Freeman Rock | plant location So. Bank Chetco Brookings, OR

scale acceptable to 28000 | useable scale capacity 4000 | largest noted error, for this scale 1 Grad

scale number 1 | material type aggregate | graduation size 10.0

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
1	4000	0	4000	always zero for 1st step	4000	4000	0.0	0.0	Acceptable	
2	4000	4000	8000	0	8000	8000	0.0	0.0	Acceptable	
3	4000	8000	12000	0	12000	12000	0.0	0.0	Acceptable	
4	4000	12000	16000	0	16000	16000	0.0	0.0	Acceptable	
5	4000	16000	20000	0	20000	20000	0.0	0.0	Acceptable	
6	4000	19990	23990	0	23990	23990	0.0	0.0	Acceptable	
7	4000	23990	27990	0	27990	27980	-10.0	-1.0	Acceptable	Weight Limit
	4000	28000	32000	0	32000	31970	-30.0	-3.0	VOID	Scale Bottomed Out

scale acceptable to 6000 | useable scale capacity 1000 | largest noted error, for this scale 2 Grad

scale number 2 | material type cement | graduation size 5

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
1	2000	0	2000	always zero for 1st step	2000	1990	-10	-2	Acceptable	
2	4000	0	4000	0	4000	3995	-5	-1	Acceptable	
3	6000	0	6000	0	6000	6000	0	0	Acceptable	
	0	0	0	0	0	20	20	4	VOID	Check 0 ,Re-Zero and pick 6000
	6000	0	6000	0	6000	5995	-5	-1	Acceptable	
	0		0	0	0	0	0	0	Acceptable	Check 0 O.K.

scale acceptable to 6000 | useable scale capacity 10000 | largest noted error, for this scale

scale number 3 | material type water | graduation size 62.55

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
1	3805		3805	always zero for 1st step	3805	3753	-52	-.8313	Acceptable	Metered 450 Gal. Delivered 456 Gal.
										O.K.
2	3785		3785		3785	3745	-40	-.6394	Acceptable	Metered 449 Gal. Delivered 454 Gal.
										O.K.

scale acceptable to | useable scale capacity | largest noted error, for this scale

scale number | material type | graduation size

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
				always zero for 1st step						

Test Notes

Plant Certified for State Use
Printer O.K.
Badger Water Meter O.K. Span 0395
Interlocks O.K.