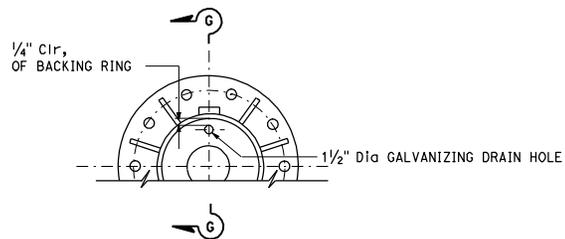
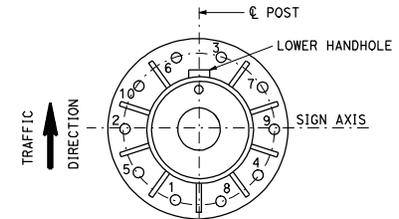


**10 BOLTS  
BASE PLATE DETAILS**

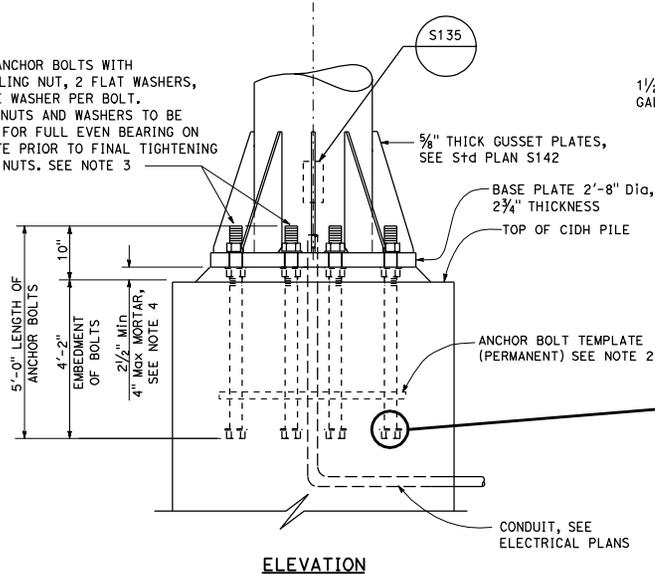


**GALVANIZING HOLE LAYOUT**

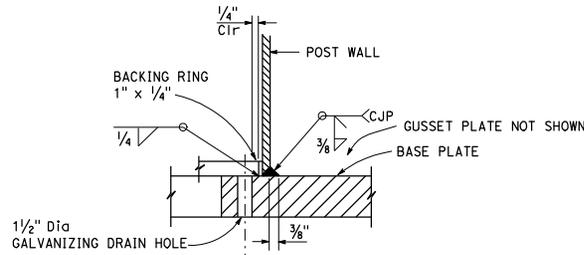


**TIGHTENING SEQUENCE**

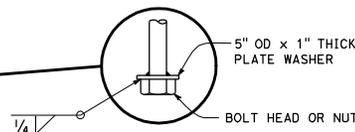
2 1/4" Dia ANCHOR BOLTS WITH NUT, LEVELING NUT, 2 FLAT WASHERS, AND PLATE WASHER PER BOLT. LEVELING NUTS AND WASHERS TO BE ADJUSTED FOR FULL EVEN BEARING ON BASE PLATE PRIOR TO FINAL TIGHTENING OF UPPER NUTS. SEE NOTE 3



**ELEVATION**



**SECTION G-G  
WELDING DETAIL**



**ANCHORAGE DETAIL**

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET NO.	TOTAL SHEETS

**Stanley P. Johnson**  
 REGISTERED CIVIL ENGINEER  
 No. CS7393  
 Exp. 3-31-12  
 CIVIL  
 STATE OF CALIFORNIA

May 20, 2011  
 PLANS APPROVAL DATE

THE STATE OF CALIFORNIA OR ITS OFFICERS OR AGENTS SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF SCANNED COPIES OF THIS PLAN SHEET.

**NOTES:**

1. Thread upper 10" and galvanize upper 1'-0" of the anchor bolts.
2. Provide anchor bolt templates during installation of anchor bolts. Templates to match base plate anchor bolts pattern. See Standard Plans S3 for typical use of templates, OD = 2'-7", ID = 1'-11", BC = 2'-3", HOLES = 2 5/8" Max, permanent template thickness = 3/4", temporary template thickness = 1/2".
3. Following initial tightening, upper nuts shall be brought to a snug tight condition. This can be obtained by a few impacts of an impact wrench or the full effort of a man using an ordinary spud wrench. Snug tightening shall progress systematically according to the tightening sequence as shown. Upper nuts and washers to have full even bearing on base plate.
4. For drain holes and central void in mortar, see Standard Plan ES-6B detail N.

STATE OF CALIFORNIA  
 DEPARTMENT OF TRANSPORTATION  
**OVERHEAD SIGN-TRUSS  
 SINGLE POST TYPE  
 ANCHORAGE AND BASE  
 PLATE DETAILS  
 CHANGEABLE MESSAGE SIGNS  
 MODEL 510**

NO SCALE

**S134**